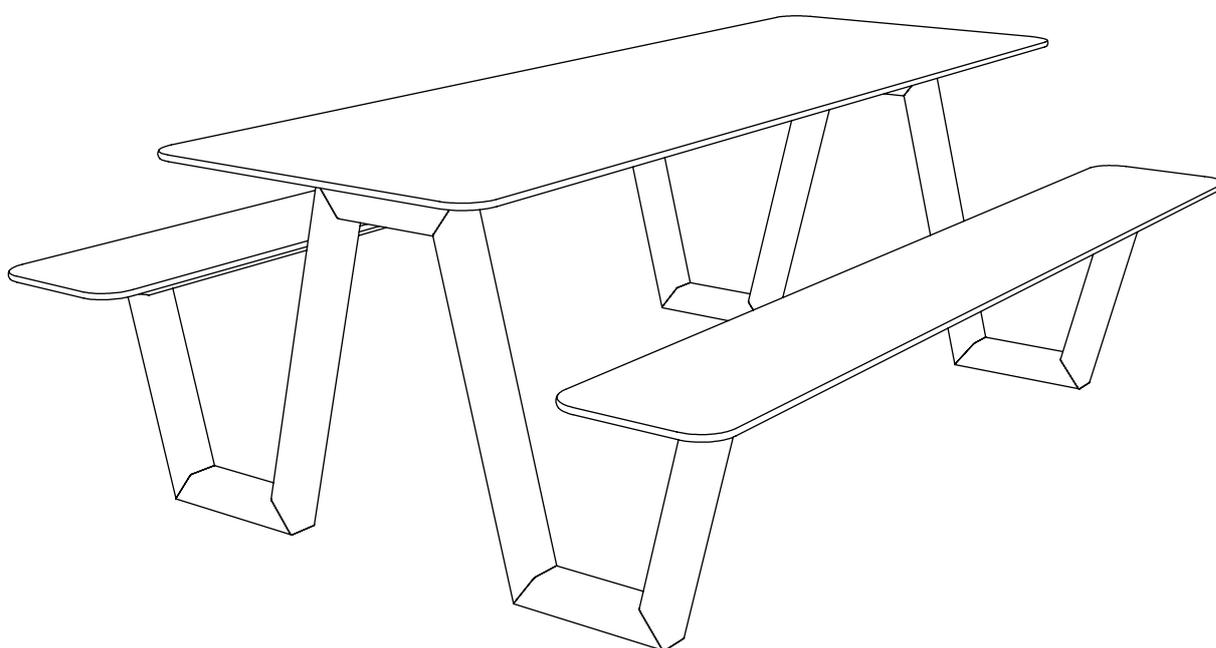
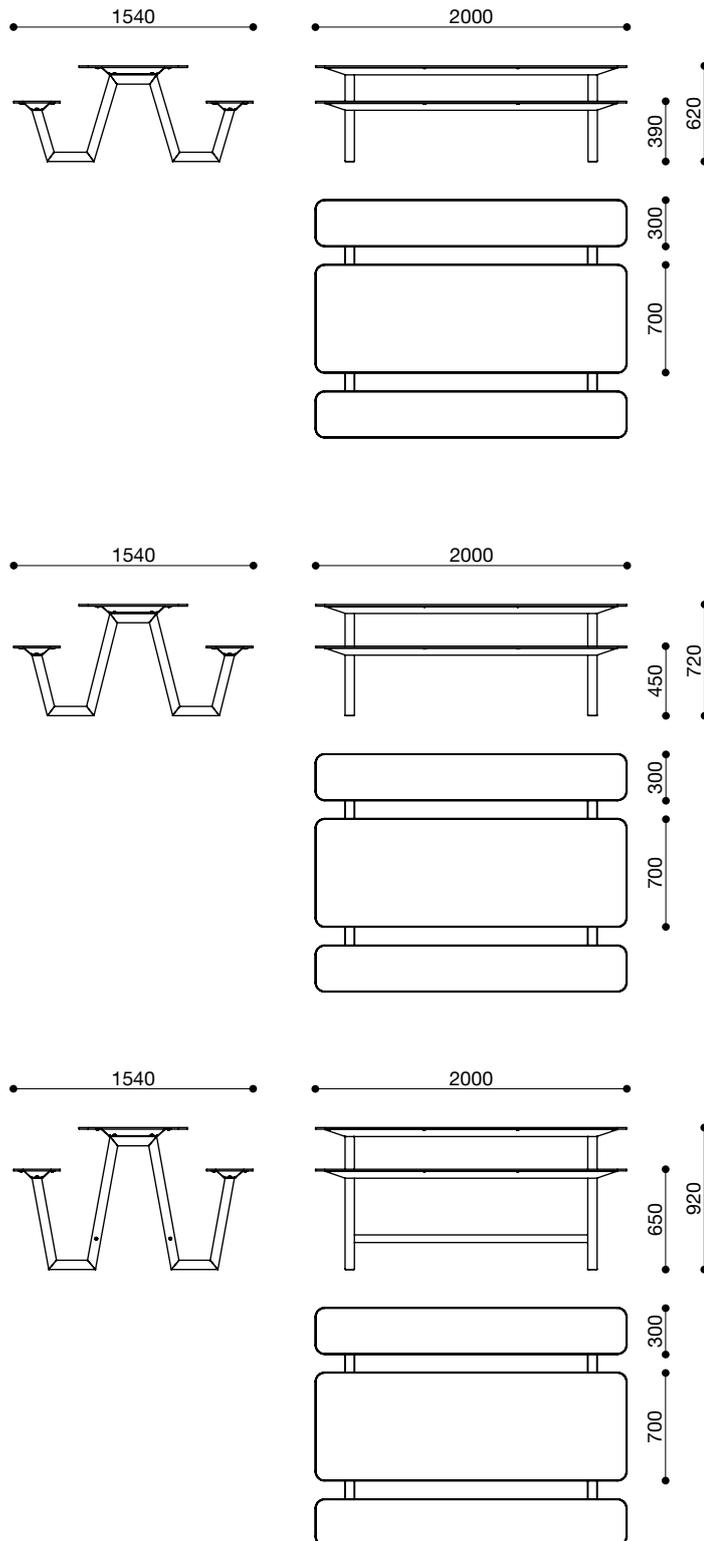


Picnic HPL

Technical Informations



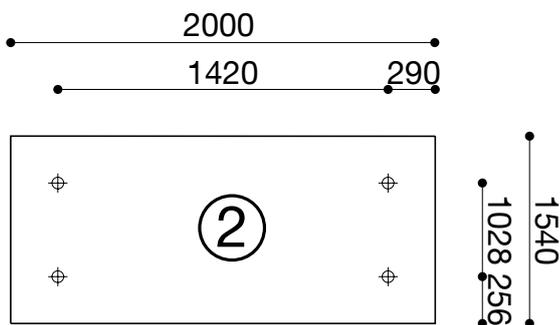
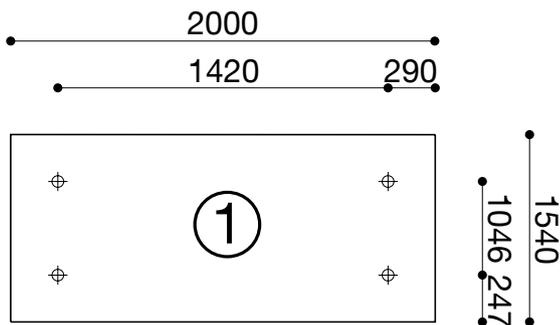
Dimensions



Hole pattern for mounting

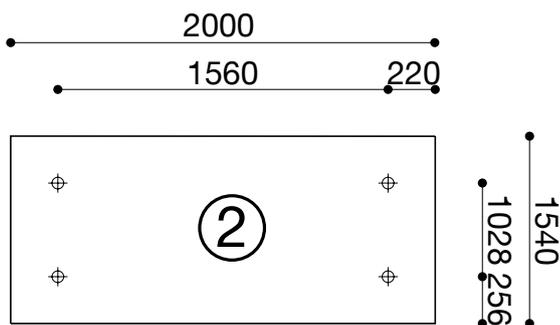
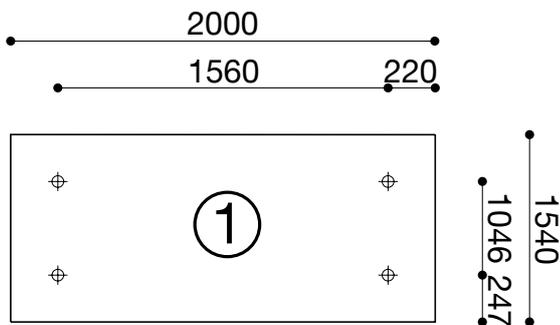
With screw and dowel:

- 1) low, medium
- 2) high



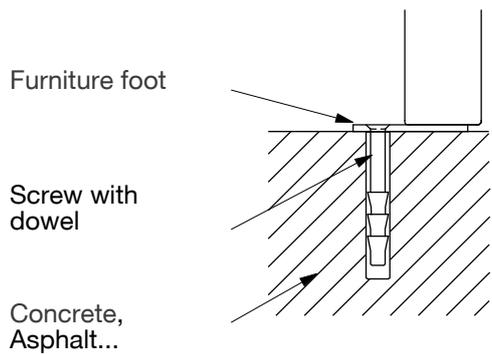
With ground anchor:

- 1) low, medium
- 2) high

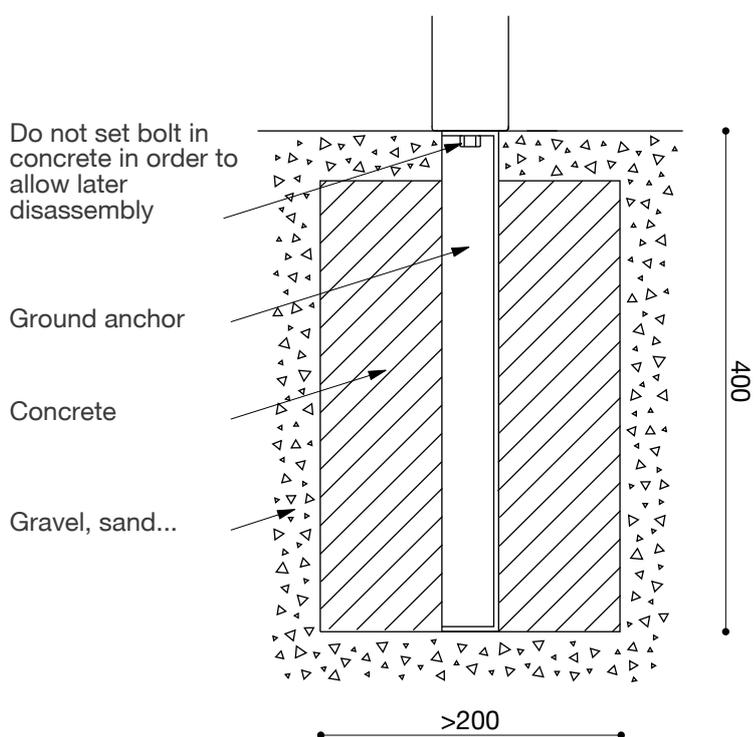


Mounting

With screw and dowel



With ground anchor



Maintenance

Maintenance and care of the metal parts

Notes about cleaning the powder-coated surface:

- Only use clear water, if necessary with a little neutral cleaning agent added (pH 7) and soft, non-abrasive rags, cloths or industrial cotton. Do not rub hard.
- Remove greasy, oily or sooty substances with aromatic-free petroleum spirits or isopropyl alcohol (IPA). Residues of stickers, chewing gum or adhesive bands, etc. can also be removed this way.
- Do not use any solvents that contain esters, ketone, alcohols, aromatics, glycol ether or halogenated hydrocarbons or similar substances.
- Do not use anything abrasive that will scratch.
- Do not use strong acids or alkali cleaning agents.
- Do not use cleaning agents of indeterminate composition.
- The cleaning agents may not be used at temperatures that exceed 25 °C. Do not use steam cleaning devices.
- The surface temperature during cleaning may also not exceed 25 °C.
- Immediately after each cleaning, rinse with clear, cold water.

Notes about refurbishing scratched steel parts:

These recommendations will help refurbish a damaged surface. We ask you, however, to consider that refurbishment to the original surface quality is unfortunately not possible. A tolerance of the painted surfaces to cleaning agents, etc. which may be used to clean the surfaces must also be checked in each individual case and considered. The quality of the repairs made depends largely on the skill of the person making them. Unfortunately it is not possible to guarantee a particular result.

The metal parts are made of hot-galvanised steel. They have a high-quality coating with a slight metallic pattern. A single-component nitrocellulose paint with matte surface and the correspondent colour should be used to repair the powder coatings.

The notes and warnings of the manufacturer in question apply for handling of the selected materials. Please do not forget to protect the surfaces against use and manipulation until the curing time recommended by the relevant manufacturer for the materials processed has elapsed.

Maintenance

Maintenance and care of the laminate surface

Notes about cleaning the laminate surface:

- For regular cleaning, do not use any abrasive or caustic cleaning agents (scouring powder, scouring sponge, steel wool), no polishes, waxes, furniture polishes or bleaching agents. Do not use any cleaning agents which contain strong acids or strong acid salts, e.g. decalcifier based on formic acids or aminosulfic acids, drain pipe cleaner, salt acid, silver polish, oven cleaner.
- For normal soiling, use normal cleaning agents without caustic components, soft soap or curd soap and soft sponge or brush (e.g. nylon brush). Allow cleaning agents to soak depending on the degree of soiling, then wash with clear water and rub dry with paper towels. If necessary, re-treat with disinfecting agents.
- In case of excessive or stubborn soiling due to paints, lacquers or glue, use organic solvents such as acetone, spirits, petrol, trichlorethane or nail polish remover. Always heed the manufacturer's accident-prevention regulations! For mechanical removal of soiling, avoid scratches: use plastic scraper or wood spatula.
- Steam cleaning of the laminate surface is allowed.
- To avoid smears due to remains of cleaning agents or organic solvents, rinse with clear water (if necessary several times) and rub dry with paper towels.

Notes about repair work on the laminate slats:

These recommendations will help to maintain the look of and refurbish a damaged surface. We ask you, however, to consider that refurbishment to the original surface quality is unfortunately not possible. A tolerance of the painted surfaces to solvents, cleaning agents, etc. which may be used to clean the surfaces must also be checked in each individual case and considered. The quality of the repairs made depends largely on the skill of the person making them. Unfortunately it is not possible to guarantee a particular result.

The resistance of the laminate against most common solvents make a use of most commonly-available one and two-component paints possible. On request, we can provide you with the paint in the appropriate colour tone. The paint used should create a silky matte surface.

For deeper-reaching damage to the laminate surfaces, the level difference can be repaired by applying a 2-component epoxyde or polyester spackling. The application should be done with a plastic spatula. A subsequent sanding of the laminate surface should, however, be avoided. Remains of the spackling can be removed from the laminate surface using a nitro-thinned damp cloth immediately after spackling. The spackling used may not have reacted yet.

The notes and warnings of the manufacturer in question apply for handling of the selected materials. Please do not forget to protect the surfaces against use and manipulation until the curing time recommended by the relevant manufacturer for the materials processed has elapsed.

Tenders

Text for invitation of tenders Picnic

Preamble:

All products listed and described below are protected by international design law. The transmission of these documents conveys no rights to existing design patents to the recipient or anyone else. Reproduction by a company other than miramondo public design GmbH is not allowed. Violations will be punished through legal means. The court of jurisdiction is Vienna, Austria.

Picnic:

Furniture for public outdoor spaces consisting of bench and table combination in three different heights. The furniture is made of steel frames with seat and table surfaces of high-pressure laminate plates or larch wood slats. The furniture is prepared for ground bolting or setting in concrete.

Laminate plates:

Duromere high-pressure laminate (HPL) according to ISO 4586/1 and ON EN 438 type CGF with extremely effective weather protection for applications outdoors. Material thickness 11 mm. No organic halogen (chlor, fluor, brom) or sulphur bonds. No heavy metals or asbestos. Slow-burning B2 according to DIN 4102. Chemical resistance and resistance to spots according to EN 438. Food safe according to §28 LMG 75. Waste code according to ÖNORM S 2072 for wood materials and chipboard applies for the disposal of the materials. In different colour tones.

Larch wood slats:

Larch class 0-1 according to Austrian wood trade practices, without blue stain spots, centre-free and without centre cut-out, no open resin pockets, no end cracks, wood humidity approx. 12% to max. 14%. Slat diameter 80x34 mm. All edges are professionally planed and ground, all edges with chamfer. The surfaces are slightly corrugated and untreated.

Steel frame:

Made of shaped tubes 60x60x2mm of St 37.0 according to DIN 2458/1626, welded, and of lasered steel plates of ST 02 Z according to DIN 17162, hot-dip galvanised according to DIN EN ISO 1461 and Ö-Norm E 4015, minimum coating thickness according to DIN 50976, surfaces polished and free of zinc barbs and other unevenness; stained, chromated with 6-value chrome; high-temperature coating, UV-stable, coating thickness according to ISO 2360, adhesion force according to ISO 53151, crosscut adhesion value GT2, with structure surface due to high Teflon content; colour tone "Graphite grey" similar to DB 703 iron mica or RAL 7024.

Connection technology:

Connection of the steel parts with safety screws with round-head and hexagonal recess M8 and M6 in INOX steel A2 according to ISO 7380, as well as wood screws with six-lobe 5x30 hot-dip galvanised blue.